



RS 400s

Thyristorised Welding Rectifier

Simple & reliable for high quality welding

Thyristorised Welding Rectifier is an obvious choice for project site jobs. The reliable machine now comes in a new housing optimised for everyday usage. Powder coated sheet metal and class-H insulated coil ensure trouble free performance



INPUT

415 V

3
PHASE

50
Hz

OUTPUT

CC

DC

PROCESS



Salient Features

- Excellent reliability with high performance, suitable for **outdoor on-site use, even with long leads**
- Immunity from AC input fluctuation of $\pm 10\%$ with built-in overload and thermal cut-out protections.
- In-built hot start facility ensures easy arc striking.
- Remote control facility

Special Features

- Ideal for project site jobs.
- Rugged construction with heavy duty under carriage and rubber wheel.
- Class "H" insulation.



Technical data	RS400s
Input	
Voltage (Phases x Volts \pm 10%, frequency)	3x415V, 50Hz
AC Rated Input Current	27 Amps
Rated kVA (Max)	19.4
Output	
Open Circuit Voltage Volts DC (Max)	95V
Welding Current Range MMA DC	10-400A
Maximum Current DC	400A
Welding current control type	Stepless
Insulation Class	'H'
Cooling	Forced air cooled
Net Weight (Approx)	195 kg.
Dimension LxHxW mm (Approx)	695 x 675 x 870
Remote	Included as standard
Ordering Information	
Power source with remote control unit	46F 0409 400

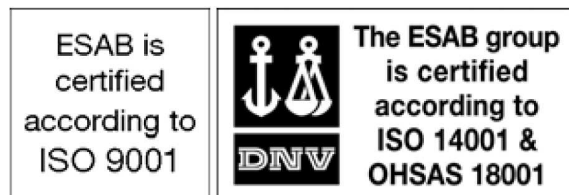


Always insist on genuine accessories and parts for best performance

Dependable Service

Quality accessories for the quality welder

ESAB offers a wide range of accessories. The complete range, along with product information, is available at our local web-sites, look at www.esab.com or contact your local ESAB dealer.



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